

# **LUDE TRANSMISSION**

SJA Series Stainless Steel Screw Jack



## Product categories

### **Linear Motion - Explanation**

The compact integrations of the motor and gear reducer with the acme screw, ball screw and the satellite roller screw, unique advantages in terms of the price and the performance provide much more space to the engineer for designing. The new idea dispensed with the consideration of the hydraulic and pneumatic leakage as well as the pipes and valves.

**Self-locking:** The majority of the products possess the self-locking function, thus increasing the performance security.

Positioning: the positioning accuracy can reach 0.1 mm, and the positioning accuracy of servo actuator can reach 6µm.

**Precise control:** equipped with encoder/potentiometer/ rotary transformator, the closed loop positioning can also be realized through the inverter, PLC controller and the servo controller.

**Synchronousness:** the synchronous lifting can be achieved through the mechanical connection of multiple screw actuators and screw jacks

**Overload protection:** can be equipped with the safety clutch, and the over-load sensor.

High load capacity: wide range of load capacity from 5kg to 250 tons, with the stroke 6 meters to the maximum.

**High speed:** the speed of the of the roller screw actuator can reach 2m/s, the continuous traveling life is 15 times than that of the ball screw actuators.

Others advantages: Easy maintenance, low noise, can work normally under the harsh environment of high/low temperature, corrosive and explosive-prone environment.











# Mounting Position&Application

### Model S Traveling Screw

Model S: traveling screw





ball screw jack

High performance spheroidal cast iron grooved housing
Patented rectangle protection tube prevent screw from rotating
Synchronous-Mechanical system
Safety nut designed to monitor abrasion of product
Available for various motors and gearmotors
Load capacity range from 500kg to 20ton



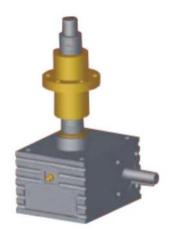


safety nut screw jack



Model R: traveling nut

acme screw jack



ball screw jack

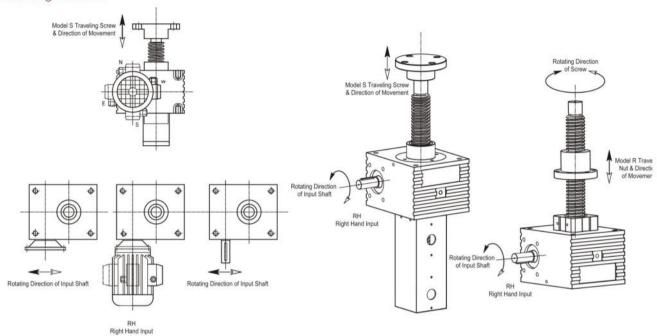


safety nut screw jack



# Mounting Position&Application

### Mounting Position:

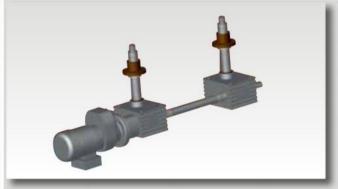


### LAY-OUT AND APPLICATION OF SCREW JACK:

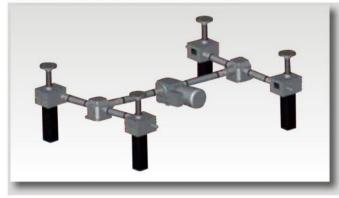
Lude Transmission supply complete system design and system accessories including Screw Jack, gear reducer, motor, shaft, coupling etc. System design and calculation need to know total rated load, Speed, Stroke and dimension requirement.

### Synchronous Lifting System of Two Screw Jacks





Synchronous Lifting System of Four Screw Jacks







#### Performance Table

Size		SJA5	SJA10	SJA20	SJA50	SJA80	SJA100
Max lifting load [kN]		5	10	20	50	80	100
Screw dia x pitch [m	m]	Tr18x 4	Tr20 x 4	Tr30 x 6	Tr40 x 7	Tr50x8	Tr60 x 9
10/	V1	1:4	1:4	1:6	1:7	1:8	1:8
Warm ratio	L1	1:16	1:16	1:24	1:28	1:32	1:32
Stroke for one	V1	1	1	1	1	1	1.125
input turn [mm]	L1	0.25	0.25	0.25	0.25	0.25	0.281
Max input power	V1	0.30	0.57	1.14	2.2	2.5	3
[kW]	L1	0.15	0.27	0.55	1.1	1.5	2.2
Max starting torque	V1	4.2	8	18	48.5	75	100
at full load[Nm]	L1	1.5	3.1	6.7	20	30	41
Sarting efficiency	V1	0.24	0.25	0.19	0.18	0.17	0.18
Sarting eniciency	L1	0.16	0.16	0.12	0.11	0.10	0.11
Running efficiency	V1	0.34	0.35	0.33	0.32	0.31	0.33
at 1500mm	L1	0.25	0.25	0.24	0.23	0.22	0.23
Torque without	V1	0.11	0.29	0.40	0.84	1.85	2.1
load[Nm]	L1	0.09	0.18	0.29	0.59	1.12	1.4
Housing material				Spheroidal	graphite iron		
Weight[kg]		3.2	5	8.5	21.5	36	58
Weight per 100mm s &protective tube[kg]		0.36	0.50	0.75	1.52	2.44	3.02

Size		SJA200	SJA300	SJA450	SJA700	SJA1000
Max lifting load [kN]		200	300	450	700	1000
Screw dia x pitch [m	m]	Tr80x 12	Tr100 x 16	Tr120 x 16	Tr140 x 20	Tr160x20
Warm ratio	V1	1:8:7.5	1:10.25	1:10.75	1:13.33	1:13.33
vvarm ratio	L1	1:35	1:41	1:43	1:40	1:40
Stroke for one	V1	1.371	1.56	1.49	1.5	1.5
input turn [mm]	L1	0.343	0.39	0.37	0.5	0.5
Max input power	V1	4	7	11.5	18.5	22
[kW]	L1	3.5	5.5	5.5	7.5	9.5
Max starting torpue	V1	265	460	675	1050	1620
at full load[Nm]	L1	106	180	275	510	820
O	V1	0.17	0.18	0.16	0.16	0.15
Sarting efficiency	L1	0.11	0.12	0.10	0.11	0.10
Running efficiency	V1	0.33	0.33	0.30	0.31	0.29
at 1500mm	L1	0.22	0.23	0.20	0.21	0.19
Torque without	V1	2.8	3.8	5.5	8.5	11
load[Nm]	L1	2.1	3.1	4.5	5.5	7.5
Housing material		Spheroidal (	graphite iron		cast steel	
Weight[kg]		75	110	200	400	800
Weight per 100mm &protective tube[kg]		4.5	6.8	9.0	12.5	16.5

Note:Ambient temperature of SJ screw jack is -10°C - +40°C(-40°C - +70°C are available)

Acme screw with two or three start threads are available.

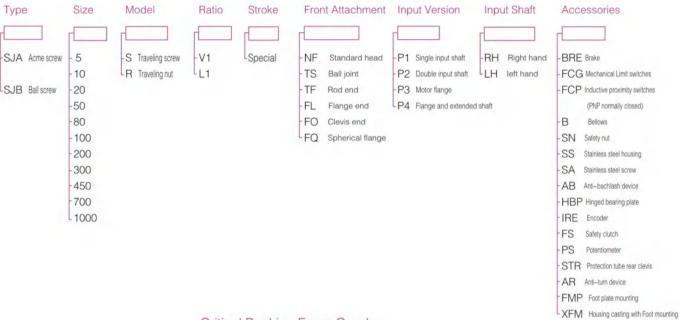
#### Selection Guide:

■ Cautions for choosing the model type of the screw jack. The percentage of the duty cycle within 10 minutes: SJA series acme screw jack: 30%. Ball screw and satellite roller screw jack: 50%. The duty cycle can be increased if the actual load is less than the rated loads, please consult with the engineers of Lude Transmission for the specifics,

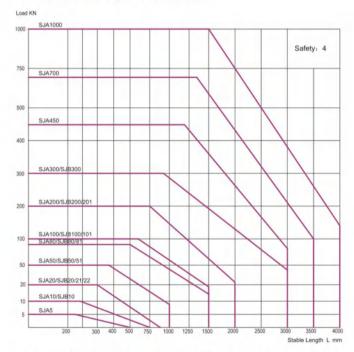
- The maximum input running speed : 1800rpm
- If the actual load is above 25% and less than 100% (inclusive) of the full load, the required input torque=load ratio × torque at full load
- For the stroke exceeding 300mm, the stability should be checked, please refer to the chart reflecting the relationship between the load and the stroke.
- Adjust the safety coefficient according to the load, 1.0-1.2 for the even load; 1.3-1.5 for the moderate load; 1.6-2.5 for the heavy load.
- For the normal performance, the input power should not exceed the max input power, input power=(torque at full load × load ratio × input speed RPM)/9550
   The working temperature coefficient The temperature coefficient The
- The working temperature affects the max input power.Actual max input power=rated max input power× the temperature coefficient. The temperature coefficient varies in terms of the temperature: -10°C -25°C temperature coefficient=1,30°C temperature coefficient=0.85,40°C temperature coefficient=0.65
- For the application of synchronous lifting platform, the combination coefficient should be considered, the losing of combination should also be reckoned in calculating the total power. The combination coefficient varies according to the quantity of screw jacks in the synchronous platform: For 2 PCS screw jack in a platform, the combination coefficient is 0.95,For 3 PCS screw jack in a platform, the combination coefficient is 0.95,For 4 PCS screw jack in a platform, the combination coefficient is 0.85,For 6-8 PCs screw jack in a platform, the combination coefficient is 0.8,It is recommended to increase the combination coefficients appropriately if the double clevis mounting of the screw jack is adopted
- The acme screw jack with big ratio possess the self-locking function, while that with small ratio has uncertain self-locking, the brake needs to be equipped in the safety and vibrating application.(situation)
- The axial error of the acme and ball screw jack with the stroke of 300mm is 0.1 mm, while that of the screw jack equipped with anti-backlash fixings is 0.02mm.
- To avoid the lateral load, the guide device can be used to offset the lateral load.
- The catalogue only lists the parameters and dimensions of the acme screw jack, as for the parameters and dimensions of the ball screw jack, please consult with local engineer.
- For non-standard screw jack, please consult with local engineer.



### CODING



### Critical Bucking Force Graphs



Foot Mounting f<sub>k</sub>=1

Trunntion Mounting Plate Mounting f<sub>k</sub>=2

Guided Mounting f<sub>k</sub>=2

Flange Block Mounting f<sub>k</sub>=2.8

The rated static load of Screw jack is 1.5 time of the rated Dynamic Load. The extreme wreck load is 2.5-4 time of rated Dynamic load, and screw length ect. will affect that. Screw Jack working in tension load are not need forstability checking.

The primary screw jack size selection factor is the bucking resistance of screw,Also know as Euler cures,the graphs above give safety operating atate for each size of screw jack

Buckling limits are relevant for compressive load only.

Max allowed axial load L=lk x fk

LK theoretical critical bucking force fk correction value





n1=input speed Nm=input torque required kW=input power required

	SJA5									Lifting	Load							
	SJAS			5k	N			41	(N			3k	N			11	(N	
n1	Lifting	speed		Ra	itio			Ra	itio			Ra	tio			Ra	itio	
n1	mr	n/s	V	1	L	.1	\	/1	L	1	V	/1	L	.1	V	1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	23.3	5.8	2.34	0.34	0.80	0.12	1.87	0.27	0.64	0.09	1.40	0.206	0.477	0.070	0.468	0.069	0.159	0.023
900	15.0	3.7	2.49	0.23	0.83	0.08	1.99	0.19	0.66	0.06	1.49	0.141	0.497	0.047	0.497	0.047	0.166	0.016
700	11.7	2.9	2.57	0.19	0.90	0.07	2.05	0.15	0.72	0.05	1.54	0.113	0.543	0.040	0.513	0.038	0.181	0.013
500	8.3	2.1	2.74	0.14	0.95	0.05	2.20	0.11	0.76	0.04	1.65	0.086	0.568	0.030	0.549	0.029	0.189	0.010
300	5.0	1.2	2.84	0.09	1.05	0.03	2.27	0.07	0.84	0.03	1.72	0.054	0.628	0.020	0.568	0.054	0.209	0.007
100	1.7	0.4	3.06	0.03	1.17	0.01	2.45	0.03	0.94	0.01	1.84	0.019	0.702	0.007	0.612	0.006	0.234	0.002
50	0.8	0.2	3.18	0.02	1.24	0.01	2.55	0.01	0.99	0.01	1.91	0.010	0.746	0.004	0.637	0.003	0.249	0.001

	SJA10									Lifting	Load							
	5JA 10			10	kN			81	(N			5k	κN			21	κN	
n1	Lifting	speed		Ra	itio			Ra	itio			Ra	atio			Ra	atio	
111	mr	n/s	V	1	L	.1	\	/1	L	1	V	/1	L	.1	V	1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	23.3	5.8	4.55	0.67	1.59	0.23	3.64	0.53	1.27	0.19	2.27	0.333	0.796	0.117	0.910	0.133	0.318	0.047
900	15.0	3.7	4.82	0.45	1.66	0.16	3.86	0.36	1.33	0.12	2.41	0.227	0.829	0.078	0.965	0.091	0.332	0.031
700	11.7	2.9	4.97	0.36	1.73	0.13	3.98	0.29	1.38	0.10	2.49	0.182	0.865	0.063	0.995	0.073	0.346	0.025
500	8.3	2.1	5.13	0.27	1.89	0.10	4.11	0.22	1.52	0.08	2.57	0.134	0.947	0.050	1.027	0.054	0.379	0.020
300	5.0	1.2	5.49	0.17	1.99	0.06	4.39	0.14	1.59	0.05	2.74	0.086	0.995	0.031	1.098	0.034	0.398	0.012
100	1.7	0.4	5.90	0.06	2.21	0.02	4.72	0.05	1.77	0.02	2.95	0.031	1.105	0.012	1.179	0.012	0.442	0.005
50	0.8	0.2	6.37	0.03	2.49	0.01	5.09	0.03	1.99	0.01	3.18	0.017	1.243	0.007	1.273	0.007	0.497	0.003

	SJA20									Lifting	Load							
	SJAZU			20	kN			15	kN			10	kN			5k	(N	
n1	Lifting	speed		Ra	itio			Ra	tio			Ra	tio			Ra	itio	
111	mr	n/s	V	1	L	.1	\	/1	L	1	V	1	L	.1	V	1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	23.3	5.8	9.65	1.41	3.32	0.49	7.23	1.06	2.49	0.36	4.82	0.707	1.658	0.243	2.412	0.354	0.829	0.122
900	15.0	3.7	10.27	0.97	3.62	0.34	7.70	0.73	2.71	0.26	5.13	0.484	1.809	0.170	2.567	0.242	0.904	0.085
700	11.7	2.9	10.61	0.78	3.98	0.29	7.96	0.58	2.98	0.22	5.31	0.389	1.990	0.146	2.653	0.194	0.995	0.073
500	8.3	2.1	11.37	0.60	4.19	0.22	8.53	0.45	3.14	0.16	5.68	0.298	2.094	0.110	2.842	0.149	1.047	0.055
300	5.0	1.2	11.79	0.37	4.42	0.14	8.84	0.28	3.32	0.10	5.90	0.185	2.211	0.069	2.948	0.093	1.105	0.035
100	1.7	0.4	12.73	0.13	4.97	0.05	9.55	0.10	3.73	0.04	6.37	0.067	2.487	0.026	3.183	0.033	1.243	0.013
50	0.8	0.2	12.73	0.07	6.63	0.03	9.55	0.05	4.97	0.03	6.37	0.033	3.316	0.017	3.183	0.017	1.658	0.009

	SJA50									Lifting	Load							
	3JA30			50	kN			35	kN			25	kN			10	kN	
n1	_	speed			itio				atio				tio				tio	
	mn	n/s	V	1	L	1	V	1	L	1	V	1	L	1	V	1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	23.3	5.8	24.87	3.65	8.65	1.27	17.41	2.55	6.06	0.89	12.43	1.823	4.325	0.634	4.974	0.729	1.730	0.254
900	15.0	3.7	27.44	2.59	9.04	0.85	19.21	1.81	6.33	0.60	13.72	1.293	4.522	0.426	5.489	0.517	1.809	0.170
700	11.7	2.9	28.42	2.08	9.47	0.69	19.90	1.46	6.63	0.49	14.21	1.042	4.737	0.347	5.685	0.417	1.895	0.139
500	8.3	2.1	29.48	1.54	10.47	0.55	20.63	1.08	7.33	0.38	14.74	0.772	5.236	0.274	5.895	0.309	2.094	0.110
300	5.0	1.2	31.83	1.00	11.70	0.37	22.28	0.70	8.19	0.26	15.92	0.500	5.852	0.184	6.367	0.200	2.341	0.074
100	1.7	0.4	34.60	0.36	13.26	0.14	24.22	0.25	9.28	0.10	17.30	0.181	6.632	0.069	6.920	0.072	2.653	0.028
50	8.0	0.2	36.17	0.19	18.09	0.09	25.32	0.13	12.66	0.07	18.09	0.095	9.044	0.047	7.235	0.038	3.617	0.019

Note:The purple figures in the tables indicates operational restrictions due to thermal limits. Selection of screw jacks using these figures should only be carried out in consultation with our engineers. When your selection is made within the areas shaded purple, you will need to reduce duty cycle or choose the bigger size screw jack in order to allow effective heat dissipation.



Selection Table Guide

n1=input speed Nm=input torque required kW=input power required



	SJA80									Lifting	Load							
	SJAOU			80	kN			60	kN			40	kN			20	kN	
n1	Lifting	speed		Ra	atio			Ra	atio			Ra	itio			Ra	itio	7
111	mr	n/s	V	1	L	1	1	/1	L	1	V	/1	L	1	V	1	L	1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	23.3	5.8	41.08	6.02	14.47	2.12	30.81	4.52	10.85	1.59	20.54	3.011	7.235	1.061	10.269	1.505	3.617	0.530
900	15.0	3.7	43.91	4.14	15.16	1.43	32.93	3.10	11.37	1.07	21.95	2.069	7.579	0.714	10.977	1.034	3.790	0.357
700	11.7	2.9	45.48	3.33	15.92	1.17	34.11	2.50	11.94	0.87	22.74	1.667	7.958	0.583	11.369	0.833	3.979	0.292
500	8.3	2.1	48.97	2.56	16.75	0.88	36.73	1.92	12.57	0.66	24.49	1.282	8.377	0.439	12.244	0.641	4.189	0.219
300	5.0	1.2	53.06	1.67	17.69	0.56	39.79	1.25	13.26	0.42	26.53	0.833	8.843	0.278	13.264	0.417	4.421	0.139
100	1.7	0.4	57.88	0.61	19.90	0.21	43.41	0.45	14.92	0.16	28.94	0.303	9.948	0.104	14.470	0.152	4.974	0.052
50	0.8	0.2	60.63	0.32	21.22	0.11	45.48	0.24	15.92	0.08	30.32	0.159	10.611	0.056	15.159	0.079	5.306	0.028

	SJA100									Lifting	Load							
	5JA 100			100	OkN			80	kN			50	kN			20	kN	
n1	Lifting :	speed		Ra	atio			Ra	atio			Ra	atio			Ra	atio	
mi	mm	n/s	V	1	L	1	\	/1	L	1	\	/1	L	1	V	1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	26.2	6.6	54.26	7.95	19.46	2.85	43.41	6.36	15.57	2.28	27.13	3.977	9.732	1.427	10.852	1.591	3.893	0.571
900	16.9	4.2	57.76	5.44	21.32	2.01	46.21	4.35	17.05	1.61	28.88	2.722	10.658	1.004	11.552	1.089	4.263	0.402
700	13.1	3.3	59.69	4.37	23.56	1.73	47.75	3.50	18.85	1.38	29.84	2.187	11.780	0.863	11.937	0.875	4.712	0.345
500	9.4	2.3	63.95	3.35	24.87	1.30	51.16	2.68	19.90	1.04	31.98	1.674	12.435	0.651	12.790	0.670	4.974	0.260
300	5.6	1.4	68.87	2.16	27.98	0.88	55.10	1.73	22.38	0.70	34.44	1.082	13.989	0.439	13.774	0.433	5.596	0.176
100	1.9	0.5	74.61	0.78	31.98	0.33	59.69	0.62	25.58	0.27	37.30	0.391	15.988	0.167	14.922	0.156	6.395	0.067
50	0.9	0.2	77.85	0.41	34.44	0.18	62.28	0.33	27.55	0.14	38.93	0.204	17.218	0.090	15.571	0.082	6.887	0.036

	SJA200									Lifting	Load							
	SJA200			200	0kN			150	)kN			100	OkN			50	kN	
n1	Lifting	speed		Ra	atio			Ra	itio			Ra	atio			Ra	atio	
111	mn	n/s	V	1	L	1	V	/1	L	1	V	/1	L	1	V	1	L	1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	32.0	8.0	132.25	19.39	49.59	7.27	99.19	14.54	37.20	5.45	66.13	9.694	24.797	3.635	33.063	4.847	12.399	1.818
900	20.6	5.1	145.48	13.71	54.55	5.14	109.11	10.28	40.92	3,86	72.74	6.855	27.277	2.571	36.370	3.427	13.639	1.285
700	16.0	4.0	155,87	11.42	57.43	4.21	116.90	8.57	43.07	3.16	77.93	5.712	28.713	2.105	38.967	2.856	14.356	1.052
500	11.4	2.9	161.64	8.46	60.62	3.17	121.23	6.35	45.46	2.38	80.82	4.231	30.308	1.587	40.411	2.116	15.154	0.793
300	6.9	1.7	174.57	5.48	68.19	2.14	130.93	4.11	51.14	1.61	87.29	2.742	34.096	1.071	43.643	1.371	17.048	0.536
100	2.3	0.6	198.38	2.08	83.93	0.88	148.78	1.56	62.95	0.66	99.19	1.039	41.965	0.439	49.595	0.519	20.982	0.220
50	1.1	0.3	207.83	1.09	90.92	0.48	155.87	0.82	68.19	0.36	103.91	0.544	45.462	0.238	51.957	0.272	22.731	0.119

	SJA300									Lifting	Load							
	SJA300			300	0kN			200	)kN			150	)kN			100	OkN	
n1	Lifting	speed		Ra	atio			Ra	atio			Ra	itio			Ra	atio	
111	mn	n/s	V	1	L	1	V	/1	L'	1	V	1	L	1	V	1	L	1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	37.3	9.3	231.52	33.94	83.04	12.17	154.34	22.63	55.36	8.12	115.76	16.97	41.52	6.09	77.17	11.31	27.68	4.06
900	24.0	6.0	254.67	24.00	90.95	8.57	169.78	16.00	60.63	5.71	127.33	12.00	45.48	4.29	84.89	8.00	30.32	2.86
700	18.7	4.7	272.86	20.00	100.53	7.37	181.90	13.33	67.02	4.91	136.43	10.00	50.26	3.68	90.95	6.67	33.51	2.46
500	13.3	3.3	282.96	14.81	106.11	5.56	188.64	9.88	70.74	3.70	141.48	7.41	53.06	2.78	94.32	4.94	35.37	1.85
300	8.0	2.0	305.60	9.60	119.37	3.75	203.73	6.40	79.58	2.50	152.80	4.80	59.69	1.88	101.88	3.20	39.79	1.25
100	2.7	0.7	347.27	3.64	146.92	1.54	231.52	2.42	97.95	1.03	173.64	1.82	73.46	0.77	115.76	1.21	48.97	0.51
50	1.3	0.3	363.81	1.90	159.17	0.83	242.54	1.27	106.11	0.56	181.90	0.95	79.58	0.42	121.27	0.64	53.06	0.28

Note: The purple figures in the tables indicates operational restrictions due to thermal limits. Selection of screw jacks using these figures should only be carried out in consultation with our engineers. When your selection is made within the areas shaded purple, you will need to reduce duty cycle or choose the bigger size screw jack in order to allow effective heat dissipation.





n1=input speed Nm=input torque required kW=input power required

	SJA450									Lifting	Load							
	5JA450			450	)kN			350	)kN			200	)kN			100	)kN	
n1	Lifting	speed		Ra	itio			Ra	atio			Ra	itio			Ra	itio	
nı	mn	n/s	1	/1	L	.1	1	V1	L	1	V	/1	L	1	V	/1	L	.1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	34.7	8.68	355	52.1	133	19.5	276	40.5	104	15.2	158	23.2	59.2	8.68	79	11.6	29.6	4.34
900	22.3	5.58	381	35.9	148	14	296	27.9	115	10.9	169	15.9	65.8	6.2	84.6	7.97	32.9	3.1
700	17.4	4.34	410	30.1	157	11.5	319	23.4	122	8.94	182	13.4	69.7	5.11	91.1	6.68	34.8	2.55
500	12.4	3.1	444	23.3	167	8.72	345	18.1	130	6.78	197	10.3	74	3.88	98.7	5.17	37	1.94
300	7.44	1.86	485	15.2	190	5.98	377	11.8	148	4.65	215	6.76	84.6	2.66	108	3.38	42.3	1.33
100	2.48	0.62	561	5.87	222	2.33	436	4.57	173	1.81	249	2.61	98.7	1.03	125	1.31	49.4	0.52
50	1.24	0.31	666	3.49	266	1.4	518	2.71	207	1.09	296	1.55	118	0.62	148	0.78	59.2	0.31

	SJA700									Lifting	Load							
	SJA700			700	0kN			550	)kN			400	)kN			200	OkN	
n1	Lifting	speed		Ra	atio			Ra	tio			Ra	itio			Ra	atio	
n1	mr	n/s	V	/1	L	1	١	/1	L	1	\	/1	L	1	\	/1	L	1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW
1400	35	11.7	539	79	265	38.9	424	62.1	208	30.6	308	45.2	152	22.2	154	22.6	75,8	11.1
900	22.5	7.5	576	54.3	293	27.6	453	42.7	230	21.7	329	31	168	15.8	165	15.5	83.8	7.89
700	17.5	5.83	619	45.4	309	22.7	486	35.7	243	17.8	354	25.9	177	13	177	13	88.4	6.48
500	12.5	4.17	669	35	328	17.2	525	27.5	257	13.5	382	20	187	9.8	191	10	93.6	4.9
300	7.5	2.5	760	23.9	371	11.7	597	18.8	292	9.17	434	13.6	212	6.67	217	6.82	106	3.33
100	2.5	0.83	880	9.21	428	4.49	691	7.24	337	3.53	503	5.26	245	2.56	251	2.63	122	1.28
50	1.25	0.42	1045	5.47	506	2.65	821	4.3	398	2.08	597	3.13	289	1.52	298	1.56	145	0.76

	SJA1000			Lifting Load																
,	53A 1000	,	1000kN 800kN							600	0kN		400kN							
n1	n1 Lifting speed mm/s			Ra	tio			Ra	itio			Ra	atio		Ratio					
0.1							1	/1	L	1	1	/1	L	1	\	/1	L	.1	1	/1
RPM	V1	L1	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW	Nm	kW		
1400	35	11.7	823	121	419	61.4	659	96.6	335	49.1	494	72.4	251	36.8	329	48.3	168	24.6		
900	22.5	7.5	884	83.3	442	41.7	708	66.7	354	33.3	531	50	265	25	354	33.3	177	16.7		
700	17.5	5.83	955	70	468	34.3	764	56	374	27.4	573	42	281	20.6	382	28	187	13.7		
500	12.5	4.17	1038	54.4	497	26	831	43.5	398	20.8	623	32.6	298	15.6	415	21.7	199	10.4		
300	7.5	2.5	1137	35.7	568	17.9	910	28.6	455	14.3	682	21.4	341	10.7	455	14.3	227	7.14		
100	2.5	0.83	1327	13.89	663	6.94	1061	11.1	531	5.56	796	8.34	398	4.17	531	5.56	265	2.78		
50	1.25	0.42	1592	8.33	796	4.17	1274	6.67	637	3.33	955	5	477	2.5	637	3.33	318	1.67		







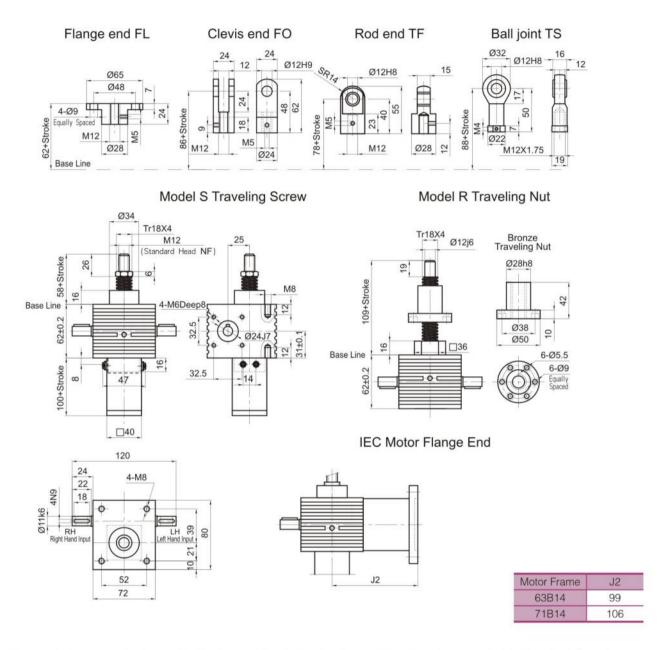
STAINLESS SCREW JACK

Note:The purple figures in the tables indicates operational restrictions due to thermal limits. Selection of screw jacks using these figures should only be carried out in consultation with our engineers. When your selection is made within the areas shaded purple, you will need to reduce duty cycle or choose the bigger size screw jack in order to allow effective heat dissipation.



## Overall Dimensions of Screw Jack

SJA5 Screw Jack

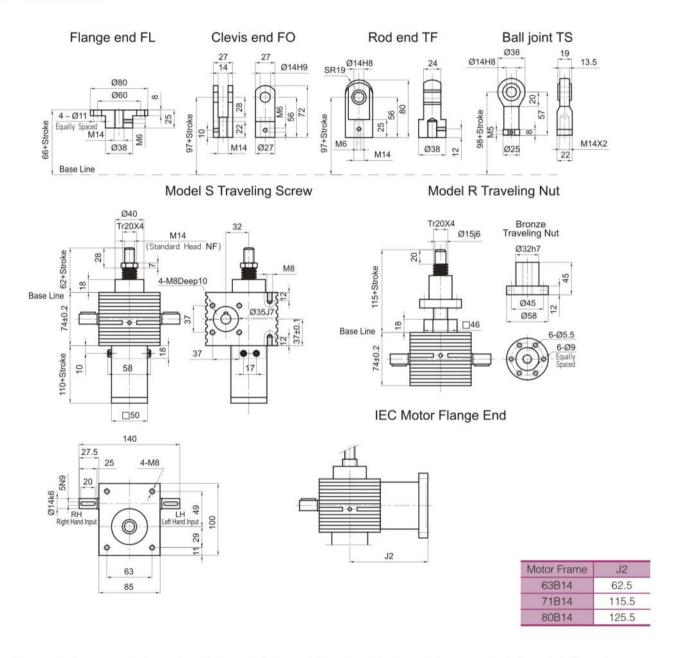


Note: If you need safety nut screw jacks or anti-backlash screw jacks with changing the overall dimensions, please consult Lude Transmission's engineers.





### SJA10 Screw Jack



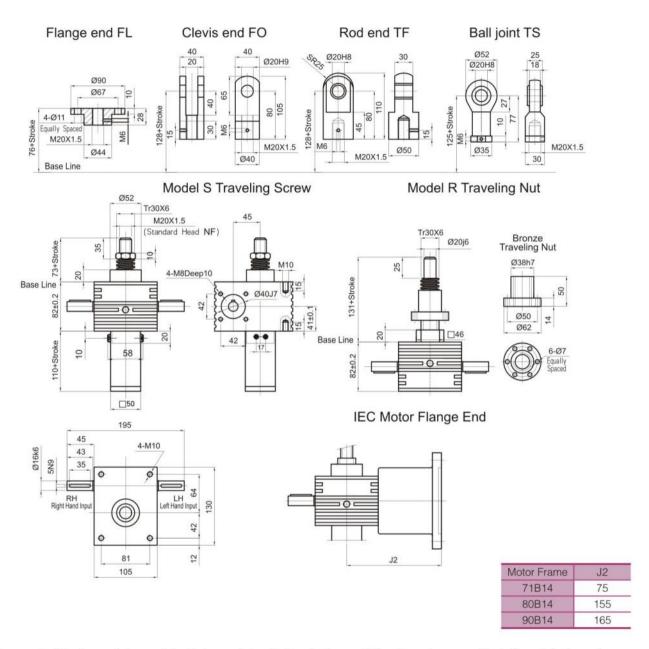
Note:If you need safety nut screw jack or anti-backlash screw jack, the overall dimension will be changed, please consult Lude Transmission's engineers.





## Overall Dimensions of Screw Jack

SJA20 Screw Jack

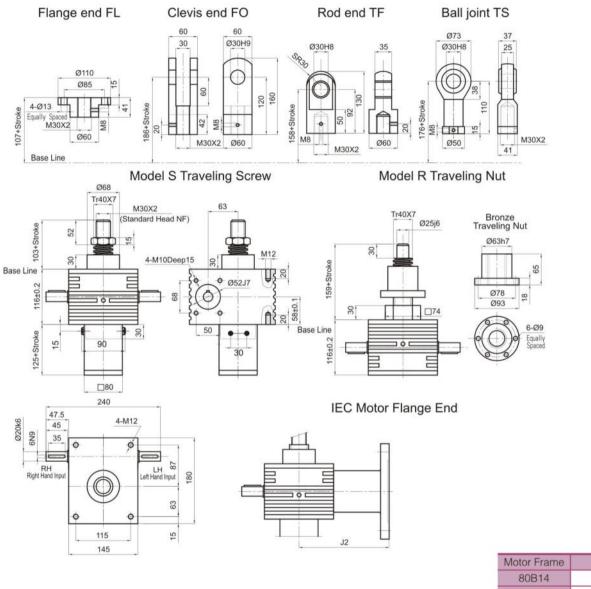


Note:If you need safety nut screw jacks or anti-backlash screw jacks with changing the overall dimensions, please consult Lude Transmission's engineers.





### SJA50 Screw Jack



80B14	98
90B14	190
100B14	200

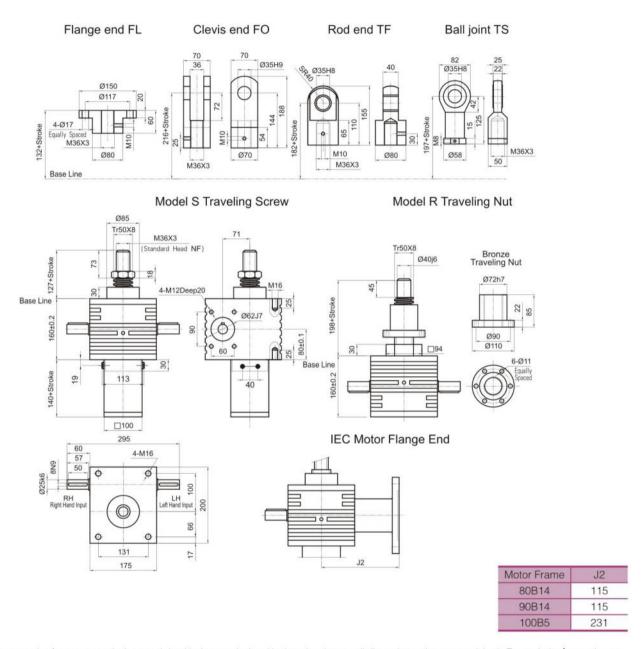
Note:If you need safety nut screw jack or anti-backlash screw jack, the overall dimension will be changed, please consult Lude Transmission's engineers.





## Overall Dimensions of Screw Jack

SJA80 Screw Jack

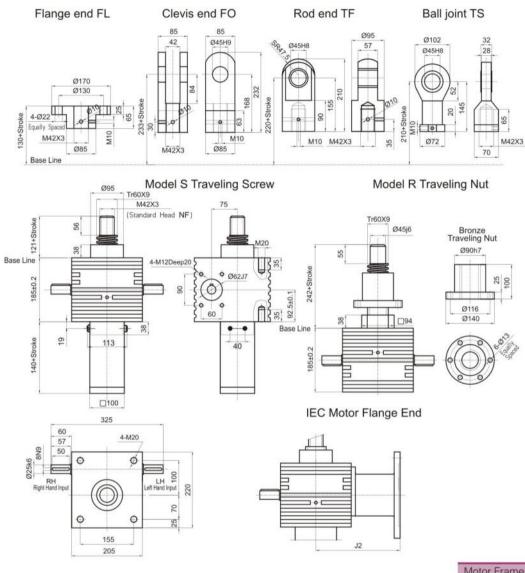


Note:If you need safety nut screw jacks or anti-backlash screw jacks with changing the overall dimensions, please consult Lude Transmission's engineers.





### SJA100 Screw Jack



Motor Frame	12
90B14	130
100B5	246

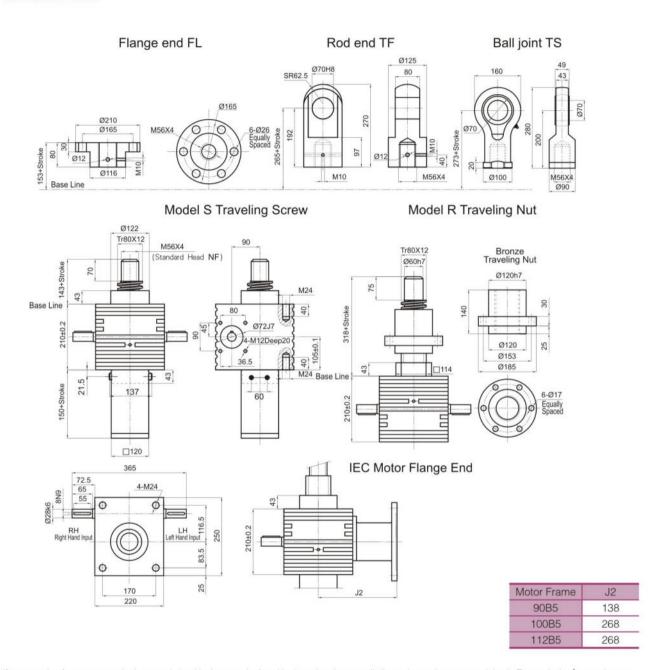
Note:If you need safety nut screw jack or anti-backlash screw jack, the overall dimension will be changed, please consult Lude Transmission's engineers.





## Overall Dimensions of Screw Jack

SJA200 Screw Jack

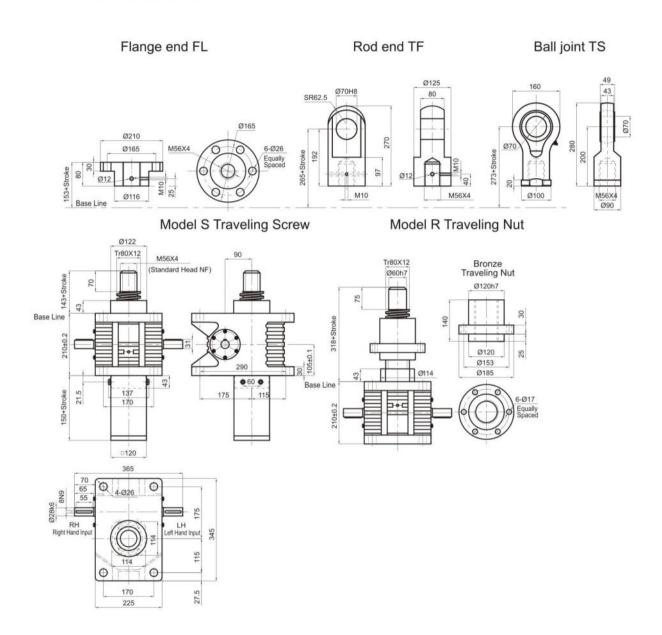


Note:If you need safety nut screw jacks or anti-backlash screw jacks with changing the overall dimensions, please consult Lude Transmission's engineers.





### Foot Mounting SJA200-XFM SCREW JACK



Note: If you need safety nut screw jack or anti-backlash screw jack, the overall dimension will be changed, please consult Lude Transmission's engineers.



Acme Screw Jack Ball Screw Jack Anti-backlash Screw Jack Acme Screw Jack Ball Screw Jack Anti-backlash Screw Jack



### System Accessories:

#### Magnetic Reed Switch (FCM)

The magnetic reed switches have two types: normally closed reed switch (standard) and the normally open limit switch.

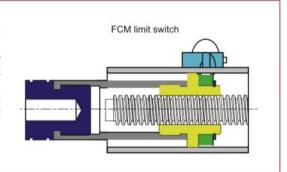
the magnetic ring at the end of the screw shaft moves along with the screw shaft, when the magnetic ring get close to the limit switch, the state of the limit switch will be changed through the magnetic field.

More reed switch can be placed along the stroke length, while the minimal distance between the two switches is 10mm and the magnetic limit switch must

be connected to the control circuit. Cable length 1m Control voltage: 3-130VDC/AC Current: 100mA

Repetitive accuracy: 0.1mm Ambient temperature: -10°C -70°C

Anti-turn device is not available when the actuator is equipped with FCM



#### External Limit Switches FCE

The FCE device consists of a sealed aluminum alloy box and steel rod. Adjust the position of the rings on steel rod which fixed by screw,we can get the stop position of actuator. Cable length 1m

Control voltage: 3-130VDC/AC

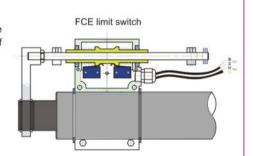
Current: 100mA

Repetitive accuracy: 0.1mm

Ambient temperature: -30°C - 70°C

Note: The FCE device is recommended for linear speed lower

than 30mm/s, for higher speed it is better to use FCM or use brake.



#### Limit Switch Box FCH

Mounting in shaft of SJ Screw Jack or SC Actuator.FCH is able to control the extreme position.

Structure with planet gear reducer + cam limit switch + potentiometer. Numbers of control position depends on number of cam switch, Max. 4 position control. Potentiometer is optional, could monitor the position of actuator to achieve close loop control.

Ambient Temperature -40°C - 80°C

Volt: 380V/220V Protection: IP55, IP67





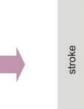
### Proximity limit switch (FCP)

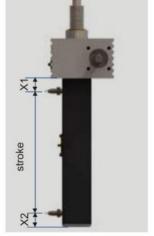
The thread is fixed on the required position outside the protective tube, and can not be adjusted; the normally closed limit switch is the standard.

Control voltage: 10-30VDC Max output current: 200mA

Туре	X1	X2
SJA5	40	45
SJA10/SJB10	40	55
SJA20/SJB20/21/22	45	50
SJA50/SJB50/51	55	45
SJA80/SJB80/81	60	60
SJA100/SJB100/101	70	50
SJA200/SJB200/201	75	50
SJA300/SJB300	95	60

Repetitive accuracy: 0.04mm Ambient temperature: -25°C -70°C Cable length 1m







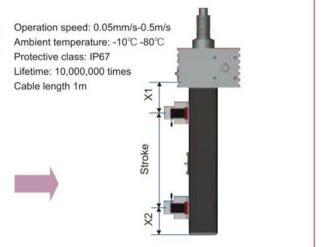
# System Accessories

#### FCG limit switch

Fixed on the rear tube of the screw jack to control the extreme position of the screw shaft. Can be adjusted +5mm up and down when mounted. The configuration dimension of the limit switch:  $80 \times 70 \times 22$ cm

Control voltage: 220AC Operation current: 10A

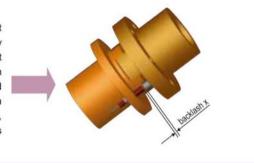
Туре	X1	X2
SJA5	40	45
SJA10/SJB10	40	55
SJA20/SJB20/21/22	45	50
SJA50/SJB50/51	55	45
SJA80/SJB80/81	60	60
SJA100/SJB100/101	70	50
SJA200/SJB200/201	75	50
SJA300/SJB300	95	60



### Saftey nut (SN)

SN-S safety nut is used in the screw jack with the traveling screw model SN-R safety nut is used in the screw jack with the traveling nut movement style.

The safety nut is mounted below / above the main nut and normally will not withstand the axial load and only works against the lateral load. The safety nut will hold the whole load if the nut screw does not function. Replacement for the nut is imperative if the wear of the screw exceeds 20% of the pitch (clearance × changing volume=wear volume). The wear degree can be checked either with eyes or through connecting the sensor to the control circuit, which can sound the alarm timely. Mounting the safety nut will increase the length of the nut, therefore change the configuration of the screw jack, for the specific dimensions please contact the sales engineer.



### Bellow Sealed (BS)

Made of PVC polyester material with sewn construction.

Applicable temperature: -15°C -70°C

The minimum compressed length of the bellow should be taken into account when mounting the bellow. The compress ratio of the bellow is 10:1

Bellow is preferred for the acme and ball screw jack to prevent the dust and contaminants from damaging the screw.

Both ends of the bellows need to be fixed with the clamps, the position of the bellows need to be confirmed when the order is issued. The BS bellow is also a choice to protect the screw in the harsh environment.



### Anti-backlash device (AB)

Used to adjust the opposite clearance of the acme thread nut. The preload will eliminate the teeth clearance of the screw nut, the smaller the clearance; the higher the position accuracy, but the appropriate clearance > 0.02mm must be guaranteed. Mounting the anti-backlash will decrease the transmission efficiency therefore changing the mechanical parameters of the screw jack. It is advised to lower the duty cycle accordingly.



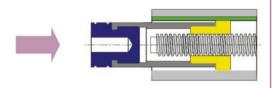


### Anti-turn device (AR)

Apply to the LAP series of actuators.

It is recommended that the anti-turn device be used in the applicatidelete, which requires that actuator will not self-rotate in the process of movement. A key groove is made on the nut, which ensures the nut and the actuator move in the direction of the key thus prevent the rotating of the actuator.

Caution: due to the mounting interference, anti-turn device should not be used simultaneously in conjunction with the magnetic limit switch FCM.



### Incremental rotary encoder (IRE)

Mounted on the input shaft of the screw jack or the screw actuator, the feedback signal forms the closed loop to control the movement of the actuator

Impulse value: 100/500 impulse per running

Voltage: 5VDC

Power supply voltage:5-30VDC Ambient temperature: -20°C -110°C

Protective class: IP65





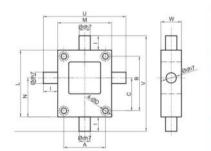
### Trunnion mounting panel (HBP)

Fixed on the housing of the screw jack, enable the screw jack to rotate at a certain degree.

The specific dimensions is related to the model type of the screw jack







Martin	Trunnion													
Model	Α	В	С	D	L	М	N	U	V	W	d	- 1		
SJA5-SHBP	52	60	39	9	80	72	49	108	116	28	15	18		
SJA10-SHBP	63	78	49	9	100	85	60	127	142	30	17	21		
SJA20-SHBP	81	106	64	11	130	105	76	161	186	40	22	28		
SJA50-SHBP	115	150	87	13	180	145	102	225	260	50	32	40		
SJA80-SHBP	131	166	100	17	200	175	117	277	302	70	42	51		
SJA100-SHBP	155	170	100	21	220	205	125	321	336	75	48	58		
SJA200-SHBP	170	200	116.5	26	250	220	141.5	360	390	105	63	70		
SJA300-SHBP	200	235	135	30	295	270	165	420	445	115	68	75		





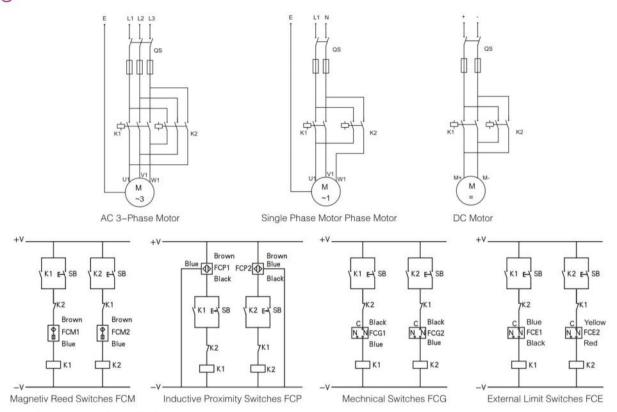


Hand Wheel

Automatic Lubricator



### Wiring



### Lubrication and Maintenance

#### LAP/LBP series of actuator

Long life lubricated, free from maintenance.

The worm gear, worm shaft, bearing and the screw has been well lubricated in the factory, unless there is some leakage of oil or damage, please lubricate the actuators according to the following table.

### SJA/SJB/SCA/SCB series of screw jack

The worm gear, worm shaft, bearing and the screw has been well lubricated at the factory, the lubricating volume exceeding the volume stated in the table will impinge the mechanical efficiency of the screw jack meantime increase the possibility of the oil leakage.

Antunton	Worm gearbox		Act	uating parts	Screw Jack	Worm (	gearbox	Act	tuating parts
Actuator	Lubricant	Quantity[g]	Lubricant	Quantity Per 1m[g]	Screw Jack	Lubricant	Quantity[g]	Lubricant	Quantity Per 1m[g]
LAP/LBP22		30		100	SJA5		80		300
LAP/LBP25		45		150	SJA/SJB10		130		400
LAP/LBP28		60		200	SJA/SJB/SCA/SCB20/21/22		170		550
LAP/LBP32		60		300	SJA/SJB/SCA/SCB50/51		430		650
LAP/LBP35	MOBILEP3	90	90 MOBIL	400	SJA/SJB/SCA/SCB80/81	MOBILEP3	850	MOBIL	750
LAP/LBP40	or	130	XHP222 or	500	SJA/SJB/SCA/SCB100/101	or	1100	XHP222 or	850
LAP/LBP56	equivalent	350	equivalent	700	SJA/SJB/SCA/SCB200/201	equivalent	1700	equivalent	1000
LAP/LBP63		700		950	SJA/SJB300		2550		1500
LAP/LBP80		1500		1200	SJA/SJB450		3570		2000
LAP/LBP120		2500		1500	SJA/SJB700		5100		2600
LAP/LBP200		3600		2000	SJA/SJB1000		7200		3300

Choose different types of grease according to different working environments (high or low temperature environment)

Special grease for the food industry is also available

For the high duty cycle screw jack, the grease will lose its lubricating function; entry of granule contaminants might deteriorate the working performance. It is advised to do a thorough cleaning and re-lubricating the screw jack.

It is recommend to use the grease can which is able to supply the continuous lubrication to the inside surface of the housing automatically

Appropriate lubrication to the lubricating board inside the rear tube should be carried out periodically.

The nut and the screw should be lubricated appropriately every 200 working hours or according to the specific environment.



## AC MOTOR

Actuator and Screw Jace are configured with IEC standard AC 3 Phase motor

Depends Motor RPM we supply 2 Poles , 4 Poles and 6 Poles motor for Linear Actuator

Standard Motor Flange diemsnion are IEC B14 or B5, we also supply non standard flange to meet customer requirement.

Customer can also choose AC single phase motor, DC motor , Step Motor , Servo motor or Expplosion-Proof motor.

Protection Class: Standard IP54 and Optional: IP55 IP56 IP65 IP66

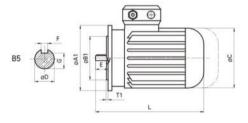
Insulation Class: F, Optional H

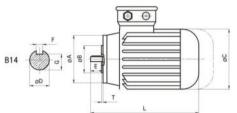
Voltage: 380/220V 50Hz, 440V/255 60Hz

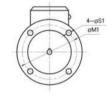
Frequency range: 10-60Hz

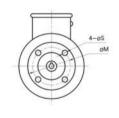
Accessories: Brake, Temperature pretection device, Encoder











Frame	Power	Speed	Rated Torque	Current	Weight
Size	kw	RPM	Nm	A/400V	kg
	0.09	1380	0.65	0.45	
56	0.09	2830	0.31	0.42	3.2
	0.12	2710	0.48	0.48	
	0.09	800	1.0	0.5	
	0.12	880	1.3	0.7	
63	0.18	2800	0.61	0.51	4.4
	0.12	1370	0.92	0.68	4.4
	0.18	1370	1.3	0.85	
	0.25	2800	0.9	0.78	
	0.18	890	1.9	0.85	
	0.25	900	2.7	1.0	
71	0.25	1400	1.7	0.9	7.5
7.1	0.37	1380	2.5	1.2	7.5
	0.37	2880	1.1	1.3	
	0.55	2860	1.8	2.0	
	0.37	900	3.9	1.22	
80	0.55	1400	3.8	1.7	12.2
00	0.75	1410	5.0	2.0	12.2
	0.75	2870	2.56	1.8	
	0.75	920	7.8	7 0.9 .5 1.2 .1 1.3 .8 2.0 .9 1.22 .8 1.7 .0 2.0 .5 12 .8 2.5 .7 3.8	
	1.1	1390	10.7	3.8	
90S	1.5	2800	5.2	3.7	15.4
	1.5	1400	12.8	4.6	
	2.2	2800	7.37	4.53	
	1.5	940	15.4	4.4	
100	2.2	1425	14.8	7.3	26.5
100	3.0	1430	20.2	8.9	20.5
	3.0	2860	10.8	7.2	
110	2.2	950	22.0	7.0	26
112	4.0	1440	27.0	8.9	36

Frame Size	Α	A1	В	B1	С	D	Е	F	G	L	М	M1	S	S1	Т	T1
56	80	120	50	80	110	9	20	3	7.2	189	65	100	M5	7	3.0	3.0
63	90	140	60	95	122	11	23	4	8.5	225	75	115	M5	9	3.0	3.0
71	105	160	70	110	138	14	30	5	11.0	251	85	130	M6	9	3.5	3.5
80	120	200	80	130	157	19	40	6	15.5	286	100	165	M6	12	3.5	3.5
90S	140	200	95	130	175	24	50	8	20.0	320	115	165	M8	12	3.5	3.5
90L	140	200	95	130	175	24	50	8	20.0	335	115	165	M8	12	3.5	3.5
100	160	250	110	180	196	28	60	8	24.0	377	130	215	M8	15	4.0	4.0
112	160	250	110	180	220	28	60	8	24.0	395	130	215	M8	15	4.0	4.0



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